



Sensors for Automated Road Vehicles

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Perception of objects can be challenging in everyday situations



Object obstruction

e.g. tree or umbrella make pedestrian detection difficult



Object unclear, unclassified

e.g. unidentifiable object or combination lacks precedence



Misleading sensor returns

e.g. human or soda can have similar radar image



Multiple objects combined

e.g. two motorcycles assumed to be one car



Image on a moving object

e.g. photograph on a truck resembles road ahead



Faded road signs

e.g. washed out, sprayed, cluttered sign not readable



Large but benign object

e.g. plastic bag blown over road is no obstacle



Small but serious object

e.g. tire debris need to be avoided as they can cause seriously damage



Phantom object

e.g. mirages, shadows, puddles are no obstacle (or...)



Flickering lights

e.g. blinking or pulsed lights can fall between frames

Camera, radar, LiDAR – the key elements of an AVs perception system



CAMERA

- ❑ Imager captures **ambient light, emitted directly or reflected** (sun, streetlight...)
- ❑ Lane keeping assist, pedestrian detection, adaptive cruise control, traffic sign assist
- ⊕ Color detection
- ⊕ Object classification
- ⊕ Lane tracking
- ⊖ Bad weather performance
- ⊖ Velocity estimation
- ⊖ Distance estimation



RADAR

- ❑ Radar waves **emitted and reflected to indicate** objects within path
- ❑ Adaptive cruise control, collision warning, blind spot detection, cross traffic warning
- ⊕ Object, distance, velocity detection
- ⊕ Bad weather performance
- ⊕ Detection range
- ⊖ Object classification
- ⊖ Lane tracking
- ⊖ Angular resolution



LiDAR

- ❑ Light pulses **emitted and reflected to indicate** objects within path
- ❑ All L4 research and development vehicles, emerging in traffic jam assist systems
- ⊕ Object detection
- ⊕ Distance detection
- ⊕ Angular resolution
- ⊖ Lane tracking
- ⊖ Operation in heavy rain / snow
- ⊖ Production readiness

Sensor fusion provides redundancy for automation; Radar + camera most promising

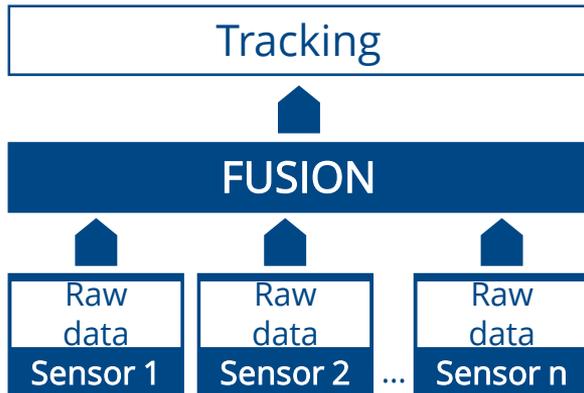
	Camera	Radar	LiDAR	Fusion
Object detection	●	●	●	●
Object classification	●	●	●	●
Distance estimation	●	●	●	●
Velocity estimation	●	●	●	●
Object-edge precision	●	●	●	●
Lane tracking	●	●	●	●
Range of visibility	●	●	●	●
Bad weather performance	●	●	●	●
Poor lighting performance	●	●	●	●
Cost	●	●	●	○
Production readiness	●	●	●	○

- Good performance
- Medium performance
- Weak performance
- TBD once underlying technology is ready

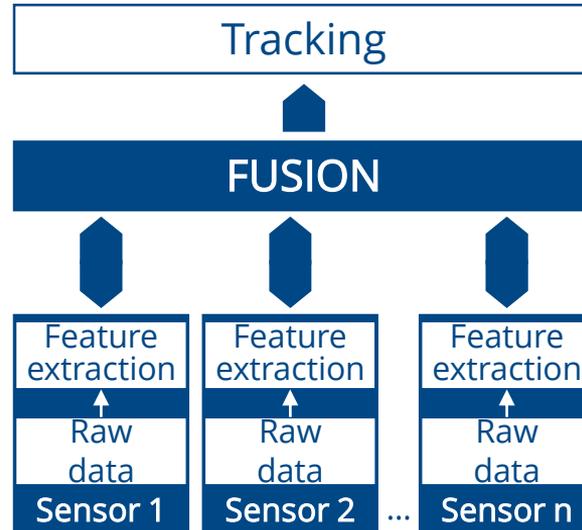
Only a combination of sensors and fusion of the data provides the overall performance needed for automated driving of Level 3 and up. However, some of the perception sensor technology is not ready yet.

Sensor data fusion can happen on different levels – a middle-ground approach might bring the best performance for production systems

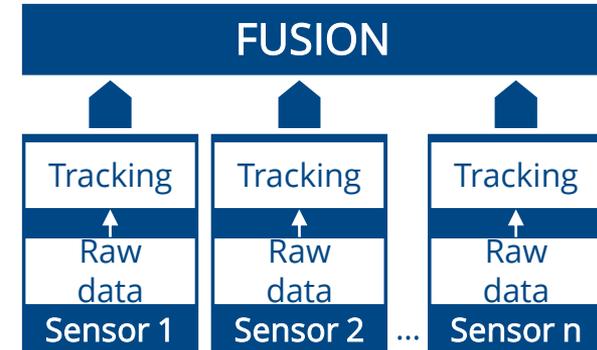
LOW LEVEL FUSION



FEATURE LEVEL FUSION



HIGH LEVEL FUSION



- + possible to classify data at a very early stage
- requires high data bandwidth, can be complex to implement

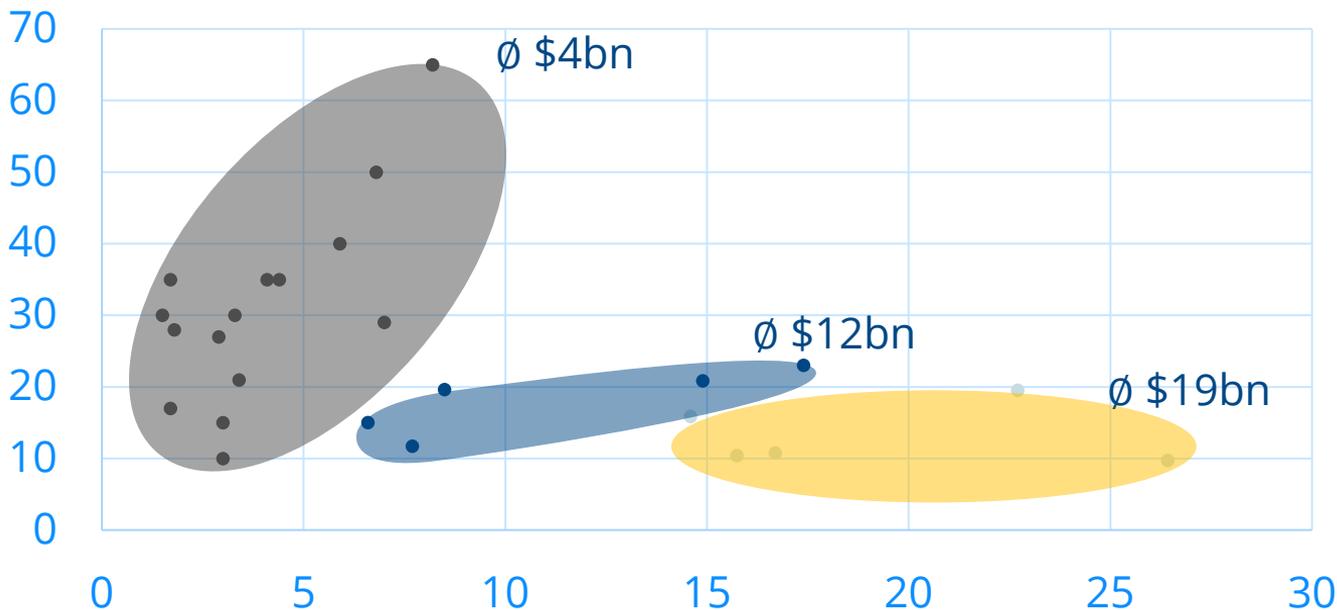
- + uses reduced bandwidth of sensor data to the fusion module
- + efficient integration of relevant data into tracking algorithm

- + modularity of sensor specific details offers flexible integration
- classification more difficult due to information of higher abstraction

The market opportunity for ADAS / AD sensors is mostly about cameras because of the high-volume expectations

Sensor global forecasts 2026 by different analysts
CAGR in percent over market size in USD bn

● Camera ● Radar ● LiDAR

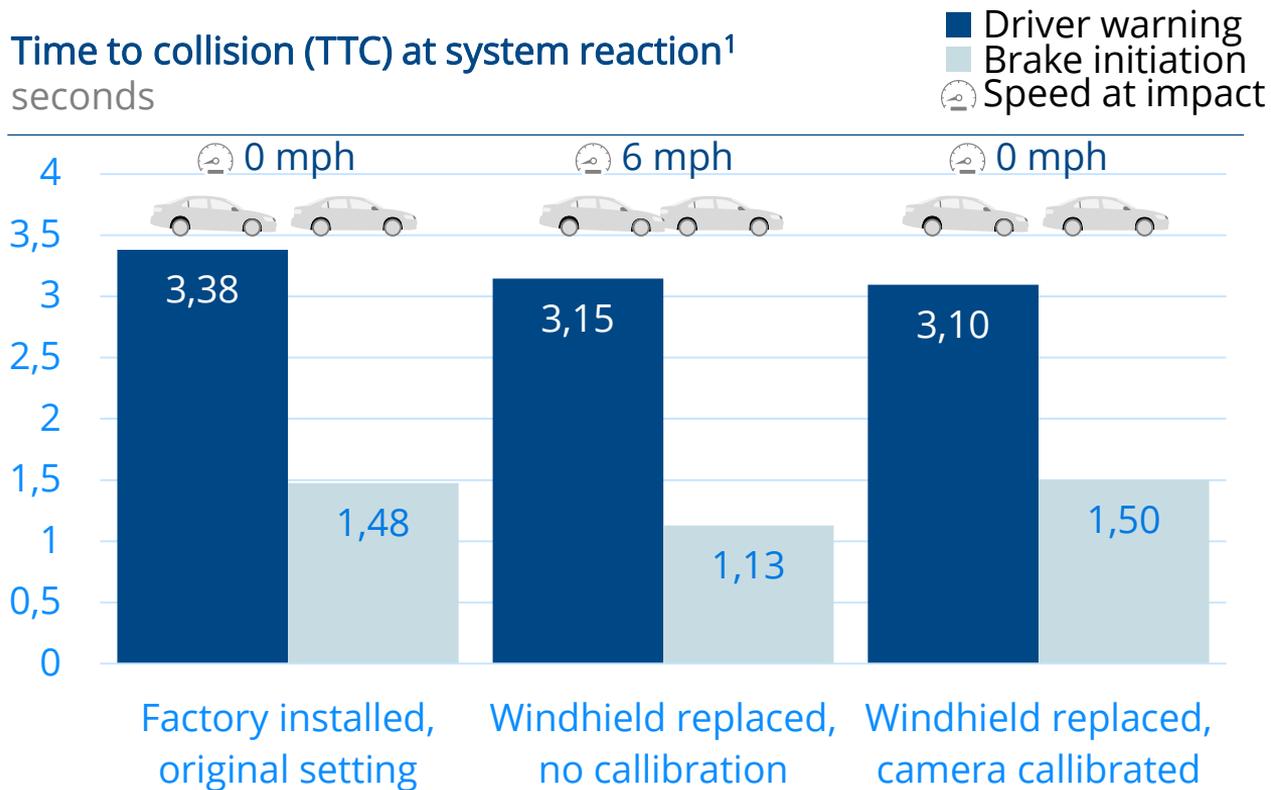


These forecasts in context:

- ❑ Assumed unit costs give insights into expected unit volume:
 - Camera \$40 ~500m
 - Radar \$60 ~200m
 - LiDAR \$200 ~20m
- ❑ As expected, many more cameras will be used than LiDAR, but all might be needed for AVs
- ❑ Top 5 LiDAR startups combined were valued over \$15bn in early 2021

ADAS / AD sensors provide essential information on the road ahead – however, they need to be diligently re-calibrated after replacement

Time to collision (TTC) at system reaction¹
seconds



- ❑ Sensor re-calibration is essential after related repairs (e.g. bumper, windshield, mirror replacement) to ensure proper ADAS functionality.
- ❑ Re-calibration efforts vary, a study found for forward-facing cameras a range of:
 - 1 to 6 hours (1.7 hours average)
 - 100 to 780 USD total cost
- ❑ Accurate sensor re-calibration is an emerging challenge, especially with ever-more sensors installed and highly-equipped vehicles getting older and owners trying to save cost
- ❑ SAE International launched the “Active Safety ADAS Sensor Calibration Task Force” to develop a set of standardized recommended procedures for the repair and aftermarket sectors

¹ Average times out of several test runs for a 2016 Honda Civic, which was the most critical model tested

Source: “Windshields – Aftermarket vs. OEM replacement and ADAS camera calibrations”, IIHS 2018



Thank you!

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